



US005264579A

**United States Patent** [19][11] **Patent Number:** **5,264,579**

Comins et al.

[45] **Date of Patent:** **Nov. 23, 1993**[54] **D RING INTERMEDIATES FOR THE SYNTHESIS OF CAMPTOTHECIN AND CAMPTOTHECIN ANALOGS**[75] **Inventors:** Daniel L. Comins; Matthew F. Baevsky, both of Cary[73] **Assignee:** North Carolina State University, N.C.[21] **Appl. No.:** 36,053[22] **Filed:** Mar. 23, 1993**Related U.S. Application Data**

[60] Division of Ser. No. 900,650, Jun. 18, 1992, Pat. No. 5,212,317, which is a continuation-in-part of Ser. No. 632,970, Dec. 20, 1990, Pat. No. 5,162,532.

[51] **Int. Cl.<sup>5</sup>** ..... C07D 213/64[52] **U.S. Cl.** ..... 546/301; 546/302[58] **Field of Search** ..... 546/301, 302[56] **References Cited****U.S. PATENT DOCUMENTS**3,109,018 10/1963 Hanover ..... 260/475  
3,607,651 9/1971 Moroz ..... 195/30

(List continued on next page.)

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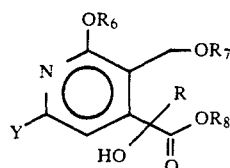
**OTHER PUBLICATIONS**

R. Lawrence, "The Resolution and Use of Chiral Auxiliaries in Asymmetric Synthesis," Dissertation presented

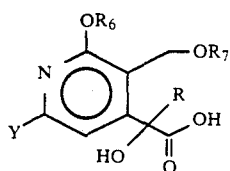
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*Primary Examiner*—Bernard Dentz*Attorney, Agent, or Firm*—Bell Seltzer Park & Gibson[57] **ABSTRACT**

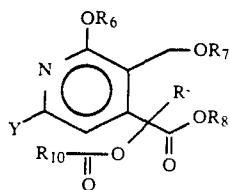
Processes for making compounds of Formulae XIV, XV, and XVII



XIV



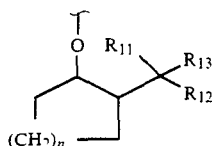
XV



XVII

wherein R<sub>6</sub> is lower alkyl, R<sub>7</sub> is lower alkyl, R is lower alkyl, Y is H, F or Cl, R<sub>8</sub> is a compound of Formula

(XVIII)

wherein n is 1, 2, or 3, R<sub>11</sub> is C<sub>1</sub>-C<sub>4</sub> alkyl and R<sub>12</sub> is the same as R<sub>11</sub>, or R<sub>11</sub> and R<sub>12</sub> together form cyclopentane or cyclohexane, and R<sub>13</sub> is:(a) phenyl substituted 1 to 5 times with C<sub>3</sub>-C<sub>7</sub> secondary alkyl or C<sub>4</sub>-C<sub>7</sub> tertiary alkyl, or(b) selected from the group consisting of naphthyl, anthryl, and phenanthryl optionally substituted 1 to 5 times with C<sub>3</sub>-C<sub>7</sub> secondary alkyl or C<sub>4</sub>-C<sub>7</sub> tertiary alkyl groups,R<sub>10</sub> is C<sub>6</sub>-C<sub>10</sub> alkyl, aryl or alkyl aryl, and Y is H, F or Cl, are disclosed. These processes can be used to make optically enhanced and optically pure forms of the compounds, which are useful in the making of camptothecin and analogs thereof.**15 Claims, No Drawings**